



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5079-1

Job Sheet 202259



Part No: D5079-1

Job Qty: 20 pcs

Part Name: Placard, Eaps



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/23/19

Job Tracking No:

Due Date: 11/6/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 14.06.18 AS PER DWG REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	20 pcs		11/6/19	0.00	0.00	Purchasing - 1	
	OCT 24 2019	DAS 13 9-89	POH3044872		x48		Purchasing - 2	
							Purchasing - 3	OP NOV 19 2019
110	Packaging 2-1 - Receive - B4B	20 pcs		11/6/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	OP NOV 19 2019
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S232967



Part: D5079-1

Job No: 202259

Serial No/Batch: S232967

Revision:

Inspector:

Exp Date: 11/19/2020

Instructions: Various STC's

Date: 11/19/19

Plex 10/23/19 8:20 AM Dart.lajeunesse.marie

10/23/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	20 pcs	11/6/19	0.00 0.00	QC 6 - 9	DAS
					QC 6 - 68	40
					QC 6 - 61	9-89
					QC 6 - 40	
					QC 6 - 81	JAN 0 8 2020
130	Packaging 3-1 - Stock - B4B	20 pcs	11/6/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	DAS
					Packaging 3 - 23 - B4B	84
					Packaging 3 - 24 - B4B	9-89
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
140	QC 21 - SA	20 pcs	11/6/19	0.00 0.00	QC 21 - SA - 21	21
					QC 21 - SA - 70	9-89
					QC 21 - SA - 53	JAN 0 8 2020
Part Op 100 - Purchasing - Issue P/O: _____ MANUFACTURE D5079-1 PLACARD AS PER DWG D5079 Descriptions: 110 - Receive & Inspect for Damage & Mat'l Certs - Ensure material release note is attached 120 - QC6- All purchased or subcontracted products 130 - Identify as per dwg & Stock Location: _____ ***ONE YEAR EXPIRED DATE FROM RECEIVING: _____ *** 140 - QC21- Final Inspection - Work Order Release						

DAS
82
9-89

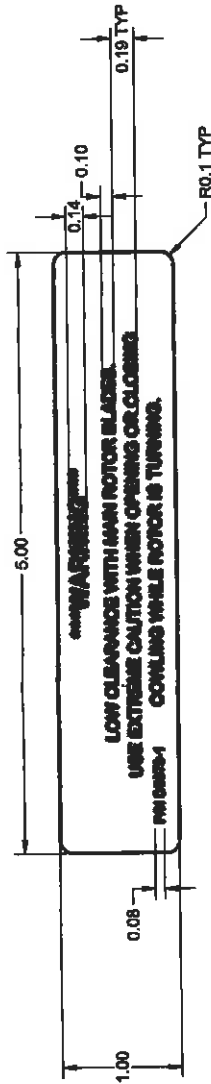
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Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D5079-1P	Placard, EAPS	20 pcs (1 ea)	100-Purchasing	S232955
exp DATE: 11/19/2020				
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D5079-1P	20	0	0
Part Specifications				
Specifications could not be found.				

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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 202259

ML5
19-10-23



D5078-1 PLACARD

- NOTES:
1) MATERIAL: RED LETTERING WITH WHITE BACKGROUND AND ADHESIVE BACK MANUFACTURED FROM 3M, 7MIL MASKING FILM #6522CF OR AVERY IPM #2031
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: NONE
7) WEIGHT: LESS THAN 0.01 lbs

RELEASED
R 2016-05-30
2016-05-30

B	UPDATED PLACARD TEXT	CG	16.01.18
A	NEW ISSUE	DB	14.03.18
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD	
DRAWN	CC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AK	DRAWING NO.	REV. B
MFG. APPR.	DD	D5078	SHEET 1 OF 1
APPROVED	DW	TITLE	SCALE
DE APPR.	DS	PLACARD	NTS
DATE	16.01.18	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED FOR THE PURPOSES SPECIFIED ONLY. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING.	



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Cross tube ☐
Small Fab ☐
Finishing ☐
Skid-tube ☐
Machining ☐
Large Fab ☐
Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐
Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

Date: _____ Sequence #: _____

QTY Affected: _____

MRB (QS1042)

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced ☐
Bending ☐
Crushing ☐
Cracks ☐
Crimp/Kink/Ripple/Wave/Twist ☐
Marks/Chatter ☐
Mislabeled ☐
Contamination ☐
Misaligned/off center ☐
BOM/Route ☐
Broken/Damage/Defect ☐
Incomplete/Unclear Instructions ☐
Drill Holes ☐
Fit/Function ☐

Positioned Wrong ☐
Outside Tolerance ☐
Drawing ☐
Finish ☐
Part Lost/Missing ☐
Misread ☐

Power Loss/Surge ☐
Folio/Program ☐
Grain Direction ☐
Weld ☐
Wrong Stock Pulled ☐
Out of Sequence ☐
Off-set/Set-up ☐

Other/Details:



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044872



Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044872

PO Date: 10/24/19

Due Date: 11/6/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

OCT 24 2019

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	202298	D3997-7P	D3997			Placard : AS PER DWG D3997 REV. B	Firmed -		11/6/19	12 pcs	0 pcs	12 pcs	\$6.6667/pcs	\$80.00
							X12		NOV 18 2019				OP	
2	202259	D5079-1P	D5079			Placard, EAPS : AS PER DWG D5079 REV. B	Firmed -		11/6/19	48 pcs	0 pcs	48 pcs	\$4.00/pcs	\$192.00
							X48		NOV 18 2019				OP	
Grand Total:													\$272.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 10/24/19 7:43 AM Dart.Lavoie.Chantal

Studio 'SL2

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 48834
Date: 11/01/2019
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Business No.: 825007651RT0001

Quantity	Description	Tax	Base Price	Disc %	Unit Price	Amount
12	U9997-7P.	H	6.6667		6.6667	80.00
48	D5079-1P.	H	4.0000		4.0000	192.00
	PO# HB044872					
	Attn: Chantal					
	Subtotal:					272.00
	H - HST					35.36
	HST					
RECEIVED NOV 18 2019 DART AEROSPACE LTD.						
Studio SL2 HST: #HST						
Shipped By: Tracking Number:					Total Amount	307.36
Comment: WO26200					Amount Paid	0.00
Sold By:					Amount Owng	307.36

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

H8044072

Packing Slip#

WO#26200

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

D3997-7P, D5079-1P.

Quantity:

12,48

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: NOV 01, 2020

Authority:

3m

Approval:

Valerie Young

Date: (yyyy/mm/dd)

2019/11/01

Signature:



Title:

Office Admin.

DAS
82
9-89